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RBEM673V4001101-5
Job Sheet 182786



Part No: RBEM673V4001101-5

Job Qty: 1 ea

Part Name: Long Ring End Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/6/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM673V4001101 Rev. 2 IPP Rev. A 18.06.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/6/18	0.00	0.00	Start Up Small Fab-2		MLL
110	Small Fab	1 pcs		9/6/18	0.00	1.00	Small Fab-3		MLL
120	QC	1 pcs		9/6/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs		9/6/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		9/6/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84895A71	Plunger Ø.12 Nose X Ø.157 Body X .23 OAL	1 Ea (1 ea)	90-Start up Operation	5085247
RBEM673V4001101-7	Long Ring End	1 Ea (1 ea)	90-Start up Operation	5118331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84895A71	1	6	0
	RBEM673V4001101-7 - QC	1	0	0

Part Specifications

Specifications could not be found.



Container No: S118991



Part: RBEM673V4001101-5

Job No: 182786

Serial No/Batch: S118991

Revision: 2

Inspector:

Exp Date:

Instructions:

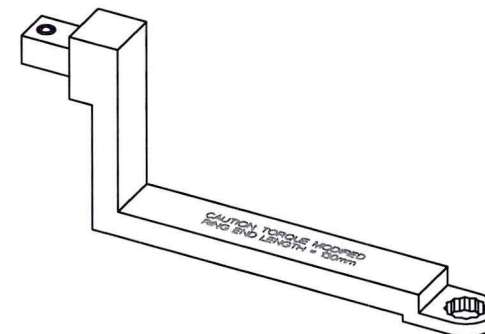
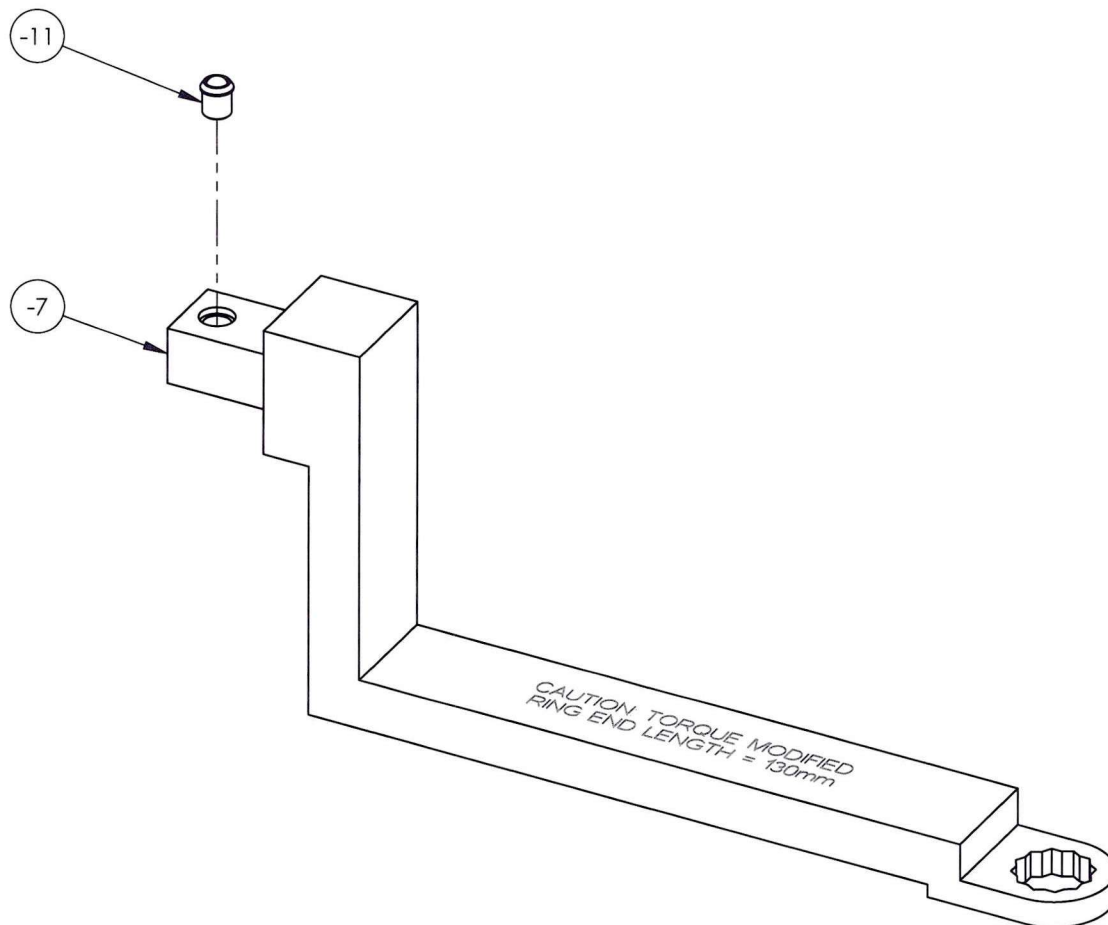
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Date: 10/16/18

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



(5)

LONG RING END ASSEMBLY

DART AEROSPACE	
TITLE TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO. RBEM673V4001101-5	REV 2
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES
	.015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY
CHECKED: CLOUGH	AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 3/2/2016 SHEET 4 OF 8